

Bid Bulletin No. 2

**“Supply, Delivery, Installation, and Commissioning of Various Sewing Machines for the Shared Service Facility (SSF)”
Bidding No. 21-024**

August 27, 2021

This Bid Bulletin No. 2 is hereby issued to modify or amend the Bidding Documents.

Section VII. Technical Specifications

LOT NO. 1

1. High Speed Sewing Machine (6 units)

- g. Needle Bar stroke: 30mm – 35mm
- h. Needle (DBx1): #11 - #18 (Nm75*110)
Deletion: #19 - #22 (Nm120-140)

2. Button Hole (1 unit)

- l. Standard Needle
 - 2 pcs. (134 Nm90)
 - 3 pcs. (134 Nm75)
- p. Standard Needle Hole
 - 2 pcs each size (1.2mmS) (1.4mmS) (1.6mmS)
 - 3 pcs each size (1.2mm) (1.4mm) (1.6mm)
- a. Standard Button Hole
 - 2 pcs each size (16mm) (25mm) (32mm)
 - 3 pcs each size (16mm) (25mm) 32mm)

3. Flatbed High Speed Machine (1 unit)

- a. Sewing Speed – 2,000 – 4,000spm

8. Flatbed Single Needle Low Feed with Automatic Under Trimming & Back Tacking Bag Upper Stitch Sewing Machine (6 units)

- for light to medium weight material
- g. Servo Motor or direct drive

9. Post Bed Single Needle Low Feed Sewing Machine (3 units)

- g. Servo Motor or direct drive

10. Cylinder Bed Single Needle Sewing Machine with Unison Feed (Binding Type/Large Hook), Elliptical Movement of Bottom Feed for Normal Stitch (3 units)

- b. Direct Drive or Servo Motor
- e. Needle Bar Stroke: 8mm; Needle #24-#28

12. Edging Machine (Overlock edging 3 needles) (1 unit)

- c. Stitch length – 5.6mm – 6.4mm
Deletion: 1,300 stitches per minute (minimum)

14. Edging Sewing Machine (2 units)

d. Thread capacity - 3 and 5 thread

For Deletion: 1,300 stitches per minute (minimum)

For the guidance and information of all concerned.

SGD.

MARY JEAN T. PACHECO

Assistant Secretary

Chairperson, DTI Bids and Awards Committee